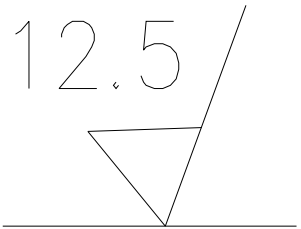


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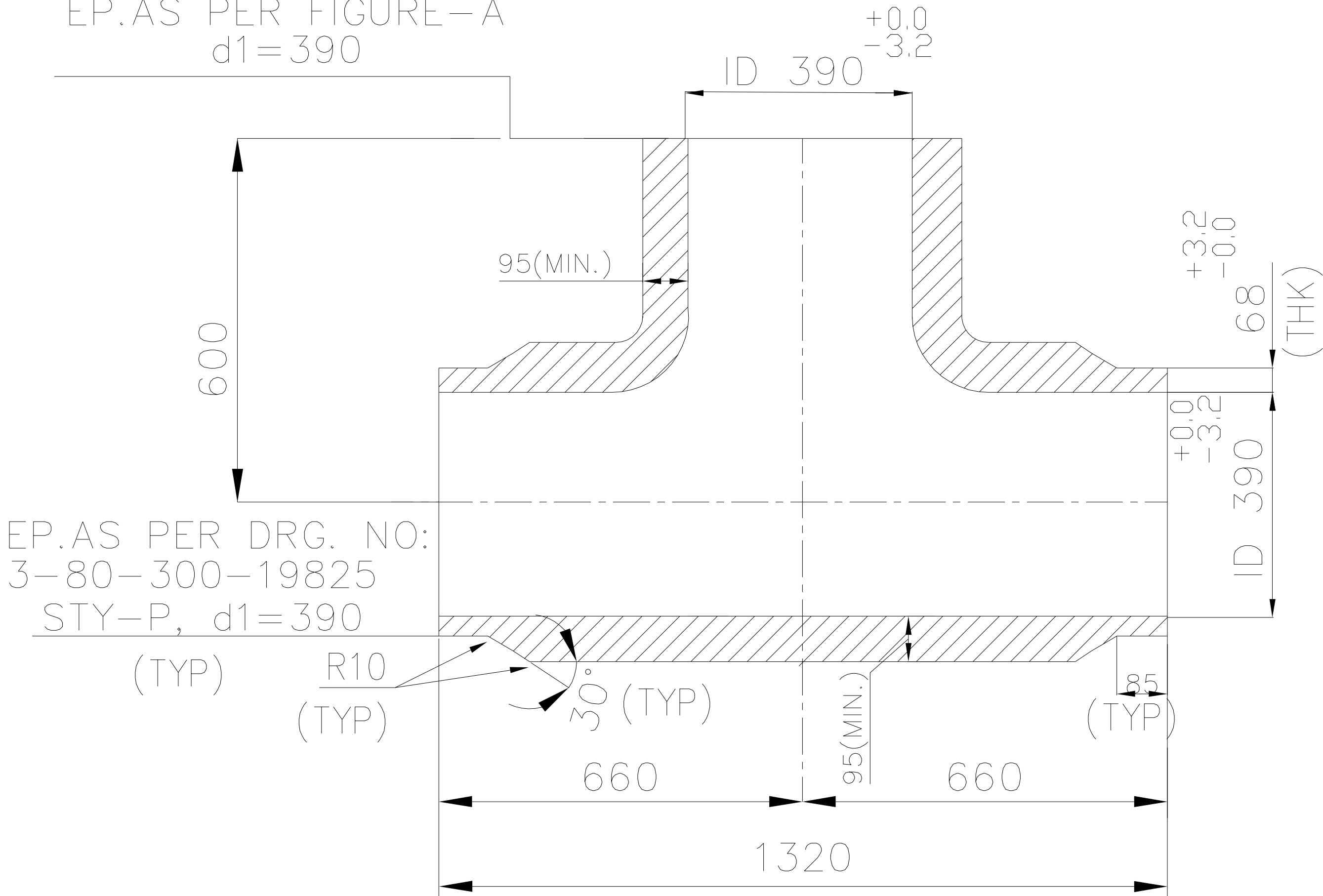
CAUTION

3-80-424-35620

DRAWING No



EP.AS PER FIGURE-A
d1=390



EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=390

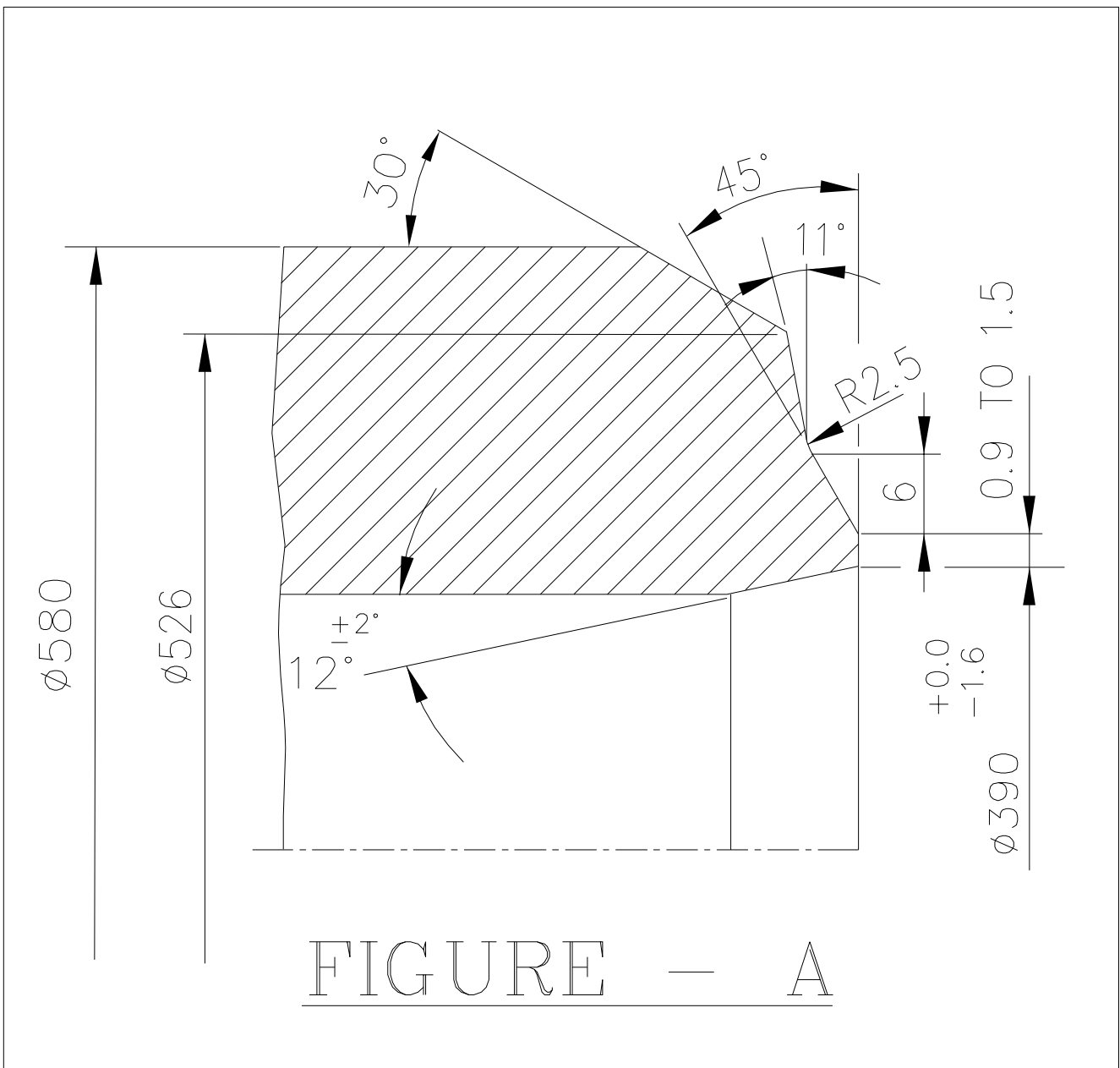
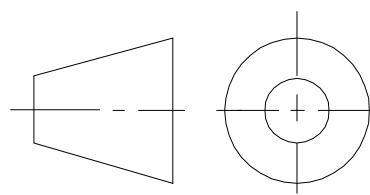


FIGURE - A

REV	DATE	ALTD :	REV	DATE	ALTD :
02		APPD :	01		APPD :

NOTES :-

- DESIGN PRESSURE : 390 kg/sq.cm.(g)
- DESIGN TEMPERATURE : 320° C
- ALL DIMENSIONS ARE FINISHED DIMENSIONS.
- MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
- FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
- FOLLOW TDG:102 (LATEST REVISION)
- WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
- CONSTRUCTION SHALL BE SEAMLESS
- AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
- DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

01	BW EQUAL TEE ID390X68	3-80-424-35620		92 505 219 0000 SA234WPC	A	2229,697 1													
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.													
			VAR NO.	MATERIAL SPEC.	C	QTY.													
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT																			
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017 <table><tr><td>DRN</td><td>NAME S ARUNSHARMA</td><td>SIGN</td><td>DATE 12.04.19</td><td rowspan="3">NO OF ITEMS</td></tr><tr><td>CHD</td><td>P SURESH</td><td></td><td>12.04.19</td></tr><tr><td>APPD</td><td>SARAVANAN C</td><td></td><td>12.04.19</td></tr></table>							DRN	NAME S ARUNSHARMA	SIGN	DATE 12.04.19	NO OF ITEMS	CHD	P SURESH		12.04.19	APPD	SARAVANAN C		12.04.19
DRN	NAME S ARUNSHARMA	SIGN	DATE 12.04.19	NO OF ITEMS															
CHD	P SURESH		12.04.19																
APPD	SARAVANAN C		12.04.19																
DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	BHEL PO REF.NO:	ITEM No.													
CODE	C/M/F		N.T.S.																
TITLE BW EQUAL TEE (ID390X68-SA234WPC)				CARD CODE U 01	DRAWING No. 3-80-424-35620	REV 00													